

Assembly Instructions AXS CHANGING ROOM

(item PBSAXS...-ARM)

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Armal.

ARMAL S.p.A. Unipersonale

Società soggetta a direzione e coordinamento di TTD Holding IV GmbH

Via Fiorentina, 109 - 50052 Certaldo (FI), Italy

Phone +39 0571 665305 - Fax +39 0571 651260

armal@armal.biz - info@cert.armal.biz - www.armal.biz

1. USE AND MAINTENANCE MANUAL

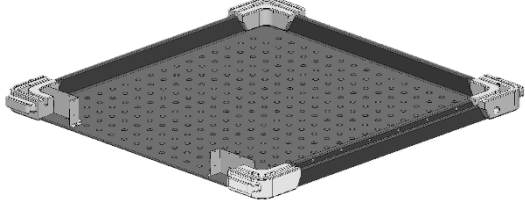
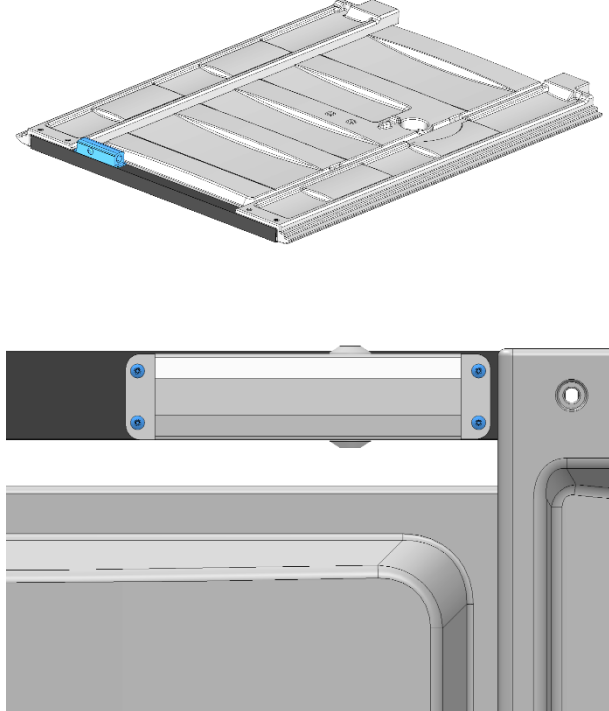
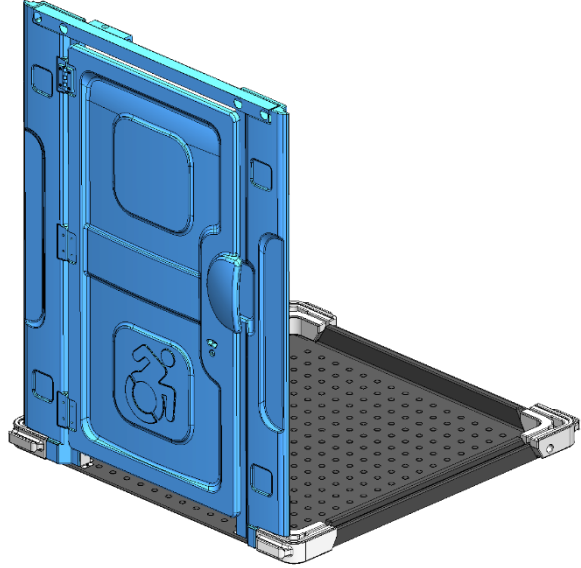
1.1. Tools Required

ALLEN KEY	DRIVER WITH STAR TIP/COLLET	DRILL WITH A 5,25/5,5/6 TIP
		
10mm WRENCH	ADJUSTABLE WRENCH	RIVETING MACHINE
		

1.2. ASSEMBLY INSTRUCTIONS

The pieces highlighted in blue are the components that you are currently working on.

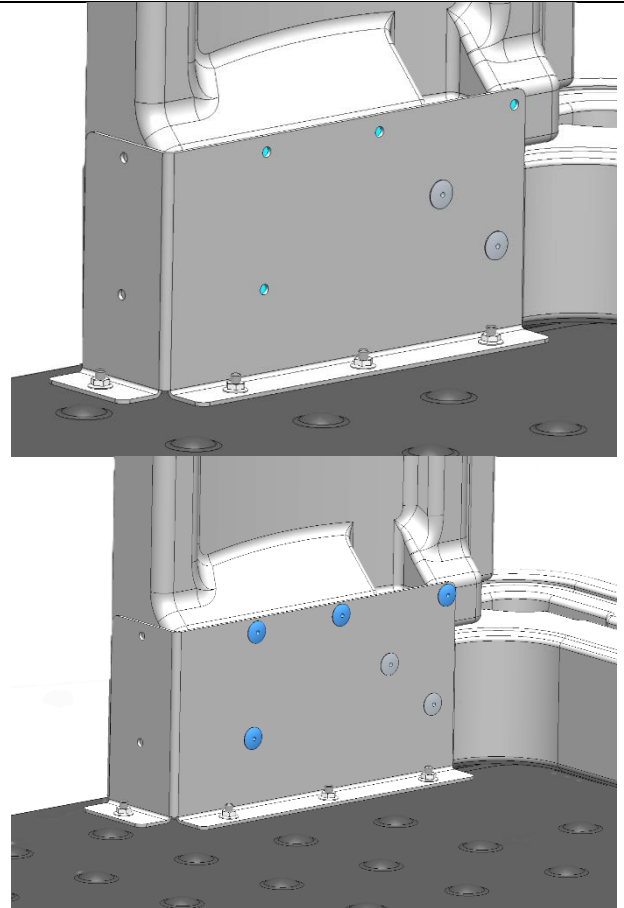
1.2.1 Panels Assembly

<p>Take the base.</p>	
<p>Position the door closer spring on the frame as shown in the picture. Fasten it with No. 4 screws.</p>	
<p>Insert the front panel onto the base.</p>	

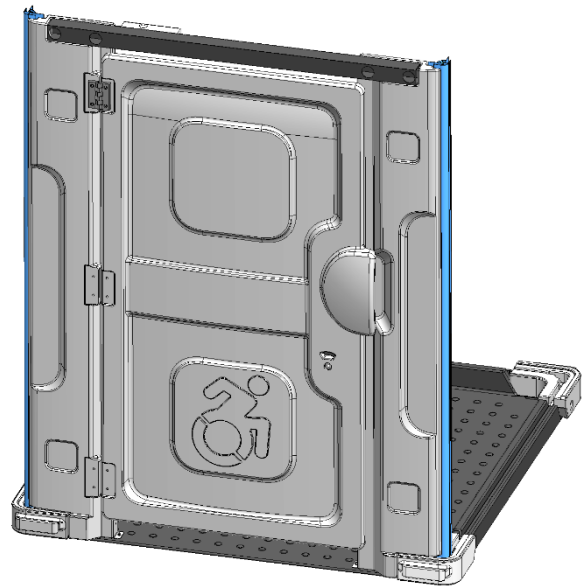
Drill the lower part as shown in the picture, following the holes in the brackets and insert No. 4 flower-shaped rivets.

Note: It is always recommended to drill one hole at a time and immediately insert the corresponding rivet, rather than pre-drilling all holes in advance.

Repeat the procedure on the other side.



Insert the corner profiles on the sides of the door.



Drill No. 6 holes in the corner profile as shown in the picture and insert the rivets.

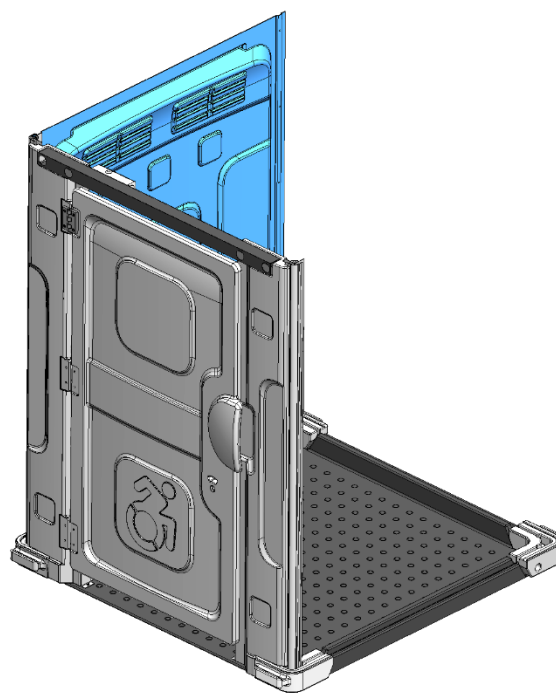
Note: The PVC corner profile does not have pre-punched holes. To facilitate the operator's work, it is recommended to use the horizontal embossing on the frame as a reference. The holes should be drilled approximately $\frac{1}{2}$ cm away from the frame, using the embossing as a guide for proper vertical alignment. It is always recommended to drill one hole at a time and immediately insert the corresponding rivet, rather than pre-drilling all holes in advance.

WARNING: Drill only the first layer and be careful not to pierce both walls.

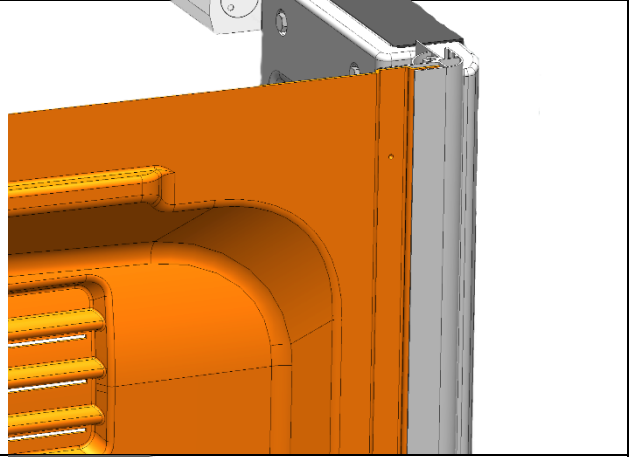


Insert the wall panel so that it fits flush inside the corner profile.

Note: Small X marks are stamped at the base of the panel to indicate the inner side. The inner side is the convex one.

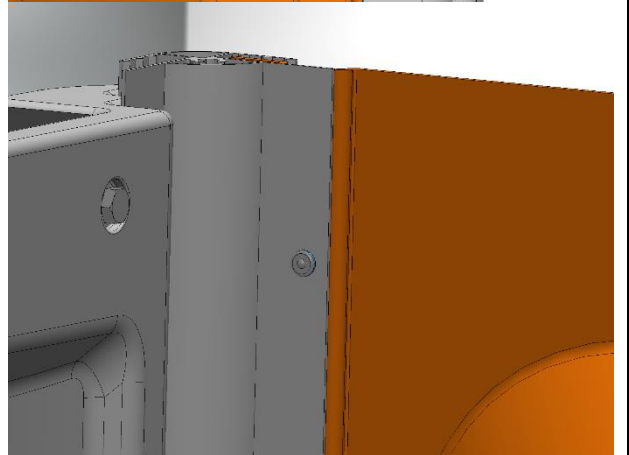
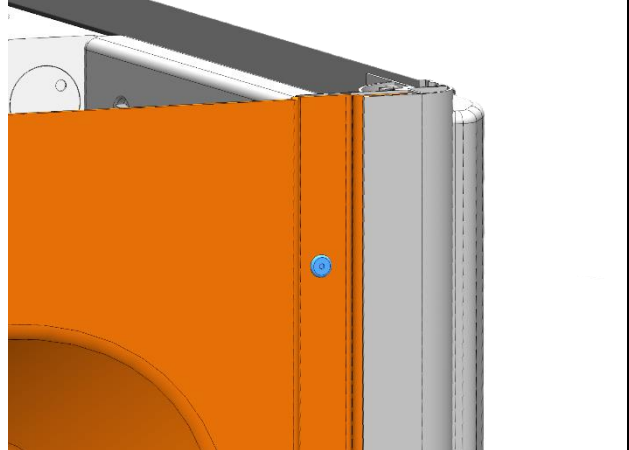


Drill the corner profile from the outside, as shown in the picture, following the markings on the profile (a total of No. 6 holes).

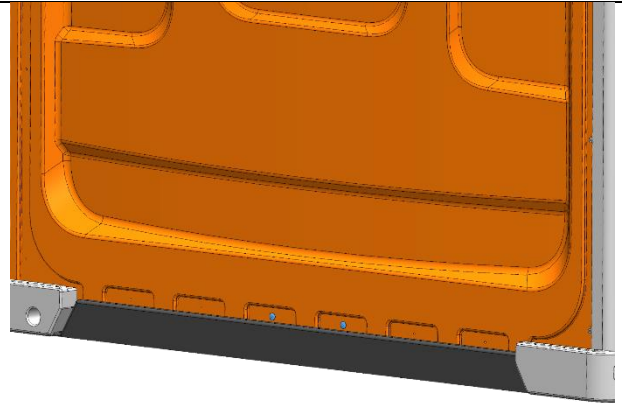


No. 2 OPERATORS:
Insert No. 2 rivets (one at the top and one at the bottom) from the outside of the cabin, while a second operator holds the washer in place from the inside.

WARNING: Make sure to use the correct rivet.

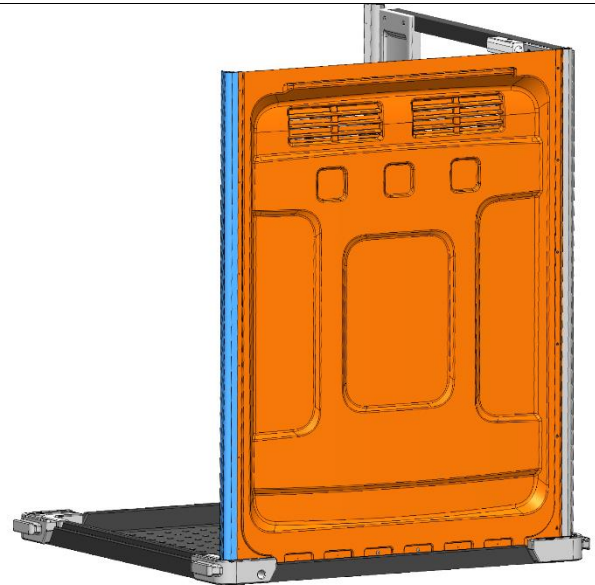


Before fully securing the walls, drill No. 2 central holes in the lower central part of the wall, following the markings, and insert No. 2 flower rivets to stabilize it onto the base. Then proceed with the following steps.



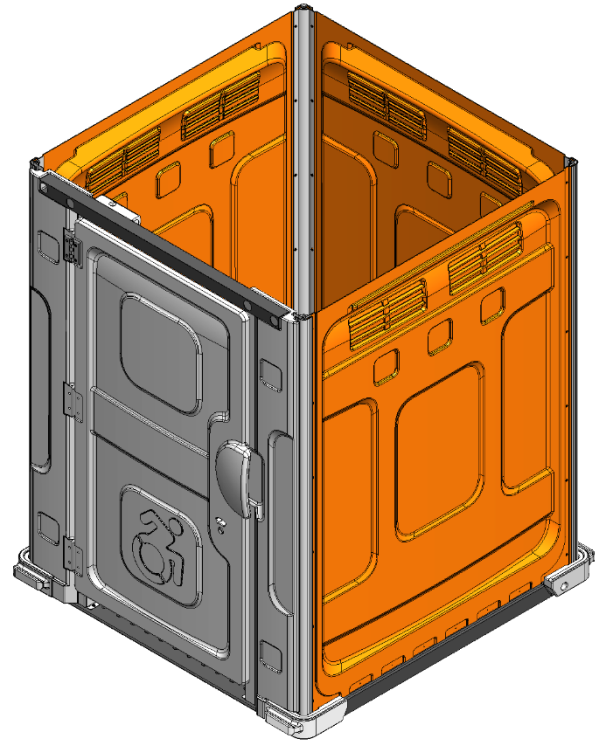
Insert the corner.

Fasten it as previously described.

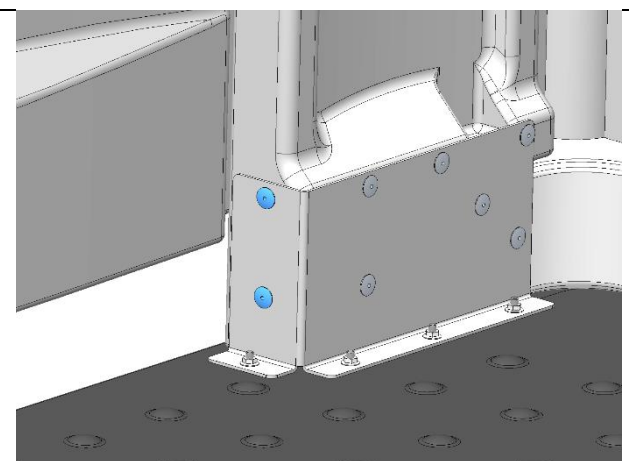


Insert the other panels by repeating the operations just described.

Once all three panels and corner profiles have been inserted and stabilized, complete the drilling and fasten them with the respective rivets.

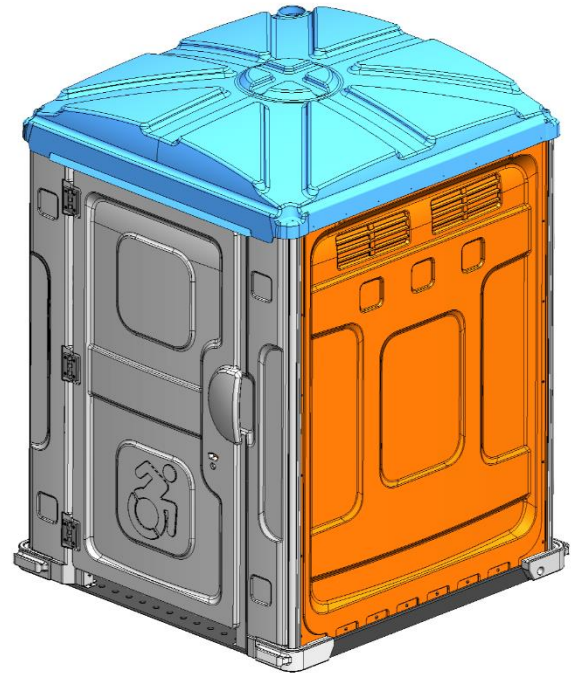


Remove the door stopper, drill, and add the remaining No. 4 rivets: No. 2 on the left side and No. 2 on the right side.



1.2.2. Roof Assembly

Place the roof.

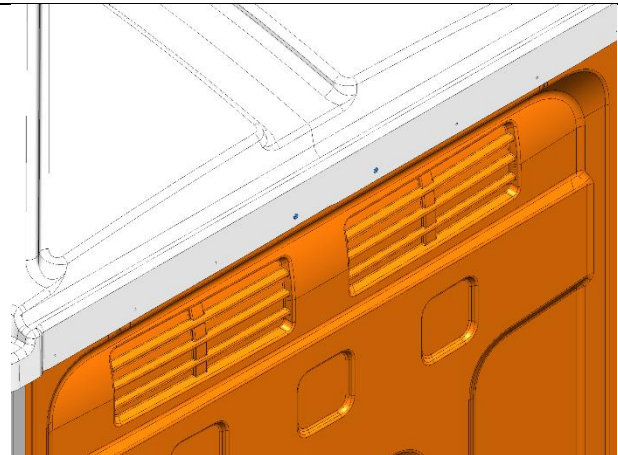


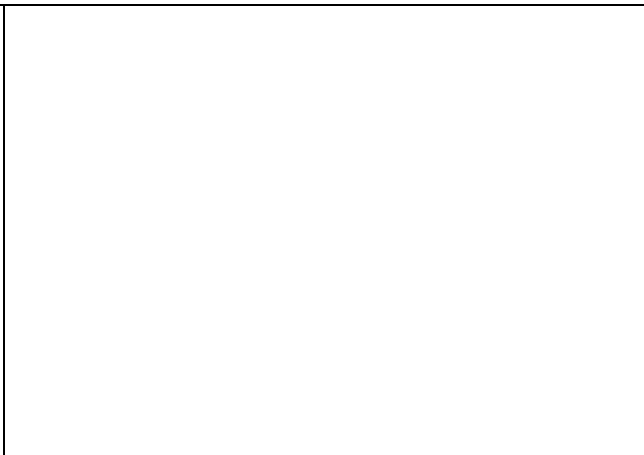
No. 2 OPERATORS:

Drill the three sides of the roof (rear, right, and left) following the markings and insert No. 2 rivets on each side from the outside, while the second operator holds the washer in place from the inside.

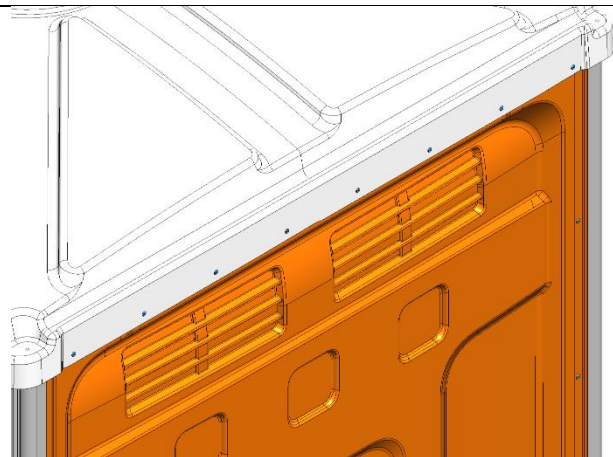
Note: It is always recommended to drill one hole at a time and immediately insert the corresponding rivet, rather than drilling all holes in advance.

WARNING: Be careful to use the correct rivet.





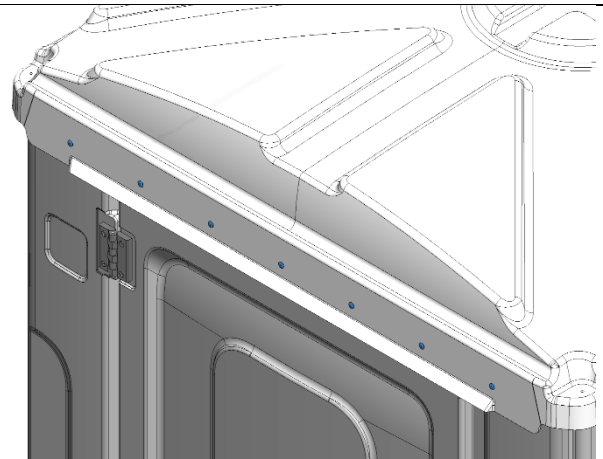
Complete the fastening of the walls with No. 6 additional rivets, each with washers.



Drill the front of the roof (door side) following the markings and insert the flower rivets for a total of No. 9 holes + rivets.

Note: It is always recommended to drill one hole at a time and immediately insert the corresponding rivet, rather than drilling all holes in advance.

WARNING: make sure to keep the roof in position during drilling.



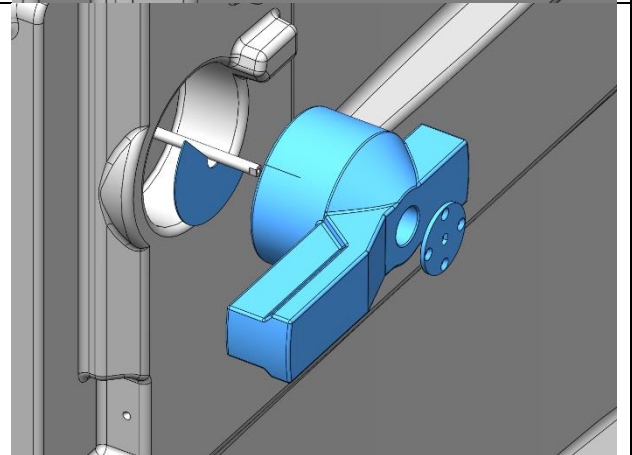
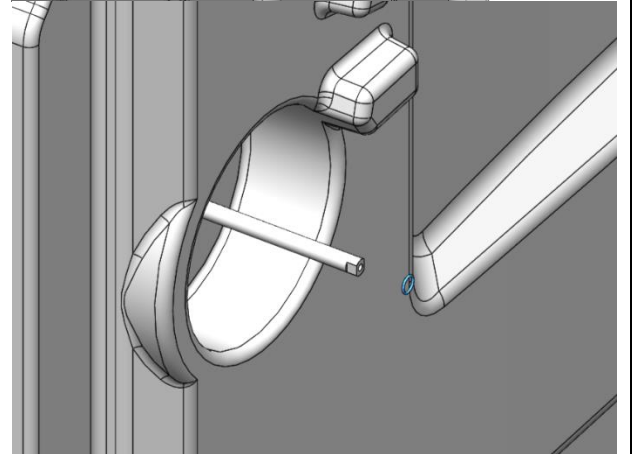
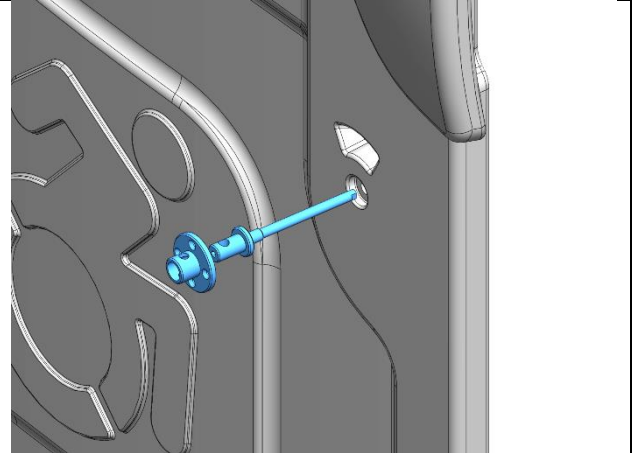
1.2.3. Accessory Assembly

1.2.3.1. Door Accessories

No. 1 OPERATOR (while assembling the door accessories, the second operator can carry out the drilling described in paragraph 1.2.3.3. LIFTING HANDLES)

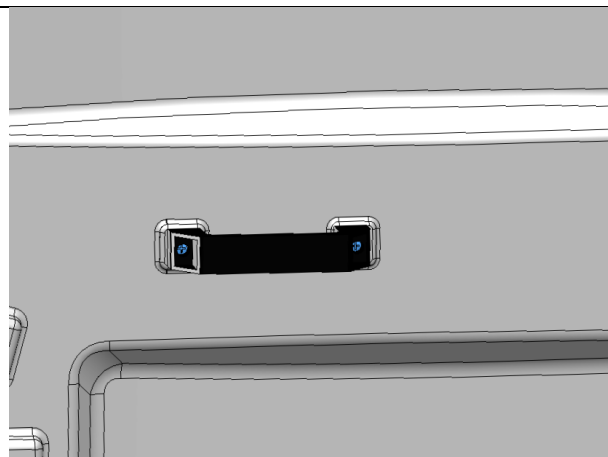
Insert the opening shaft through the door hole and add the lockable rotation block.

Insert the O-ring from the inner side of the door.

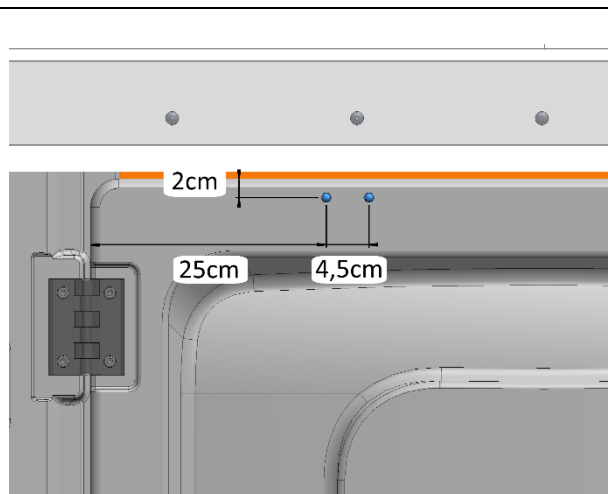


Apply the green sticker to the red latch and insert the latter from the inner side of the door. Align the holes of the shaft and the rotation block, then insert the pin, rotate the latch to the closed position. Screw the rotation plate from the inside and remove the block from the holes.

Insert the handle on the inside of the door and secure it with No. 2 screws.

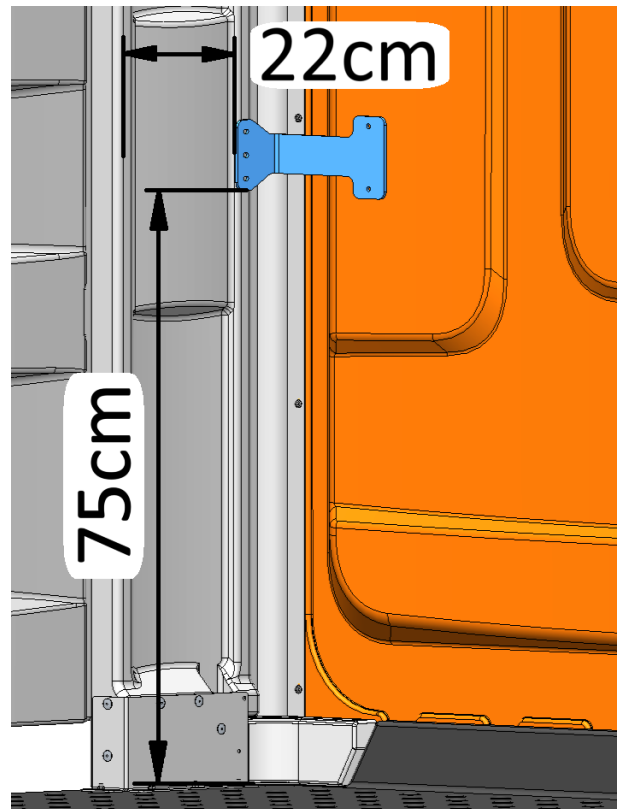
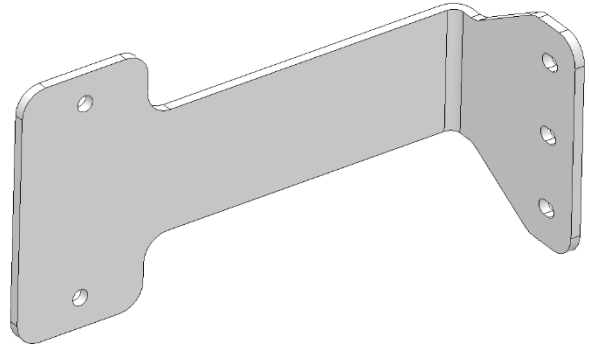


Close the door. Drill No. 2 holes with a 6 mm drill bit, following the dimensions shown in the figure. Fasten the spring arm to the door using the supplied screws (inside) and cap nut (outside).



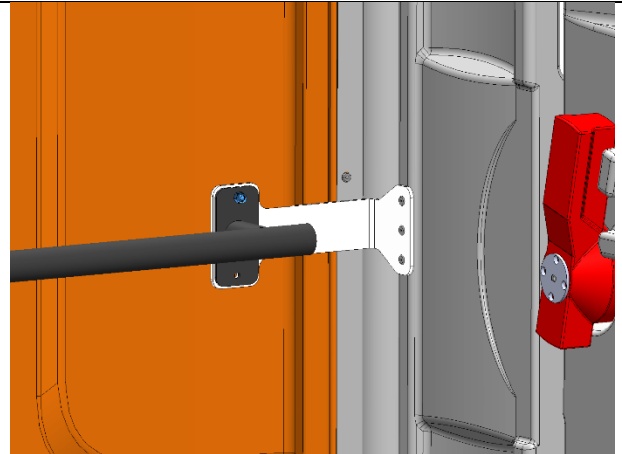
1.2.3.2. Internal Handlebars (No. 2 operators)

Place one of the front brackets as shown in the figure. Drill the doorframe following the 3 holes on the bracket and insert the rivets. Repeat the procedure on the other bracket.



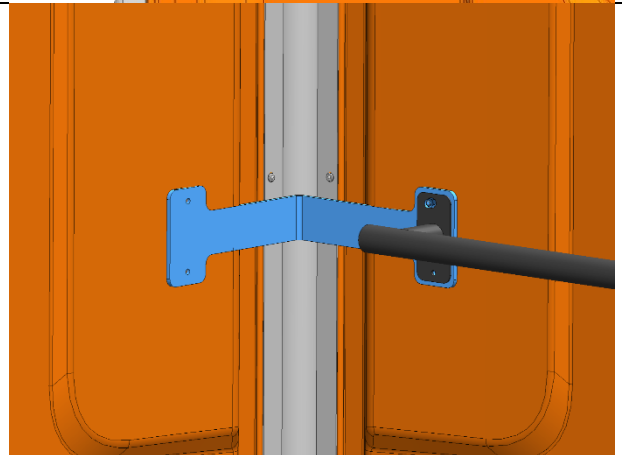
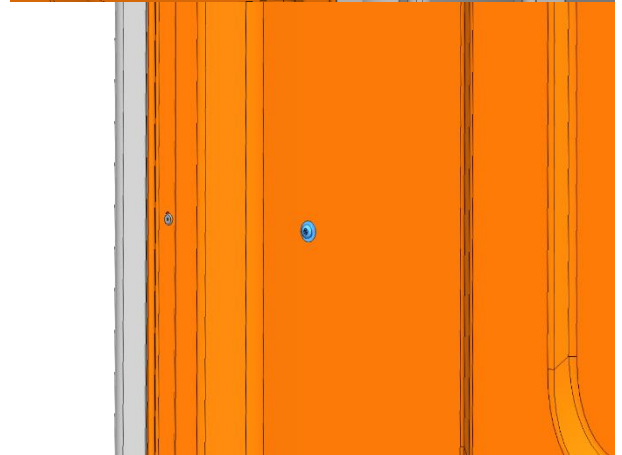
Position the handlebar, drill the first hole at the top, and fasten it with a screw and washer from the outside and a nut from the inside, without tightening it completely. Repeat on the other side.

WARNING: make sure the handlebar is resting on the floor and is leveled before drilling.

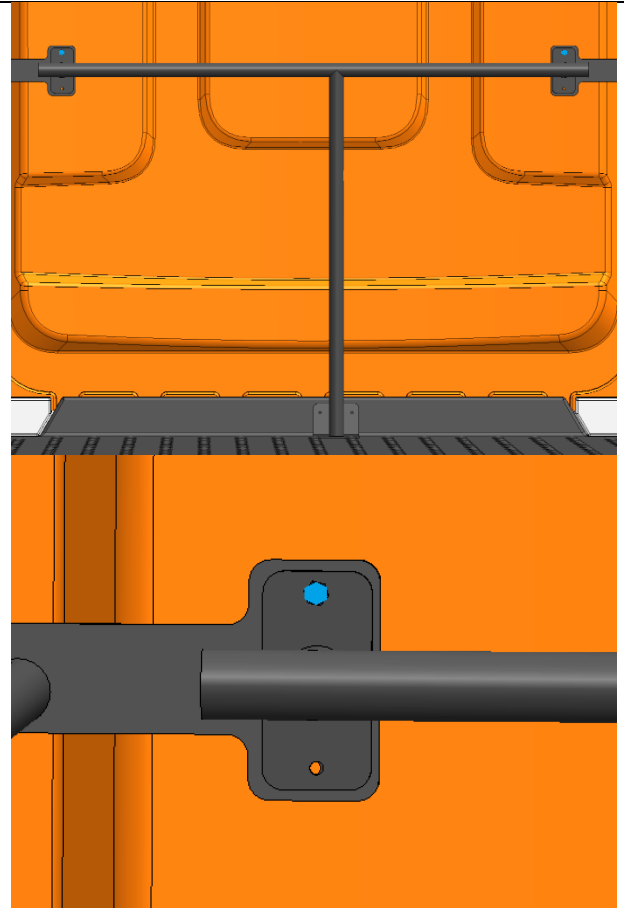


Position one of the rear brackets according to the measurements shown in the figure and place it gently against the back wall without applying pressure.

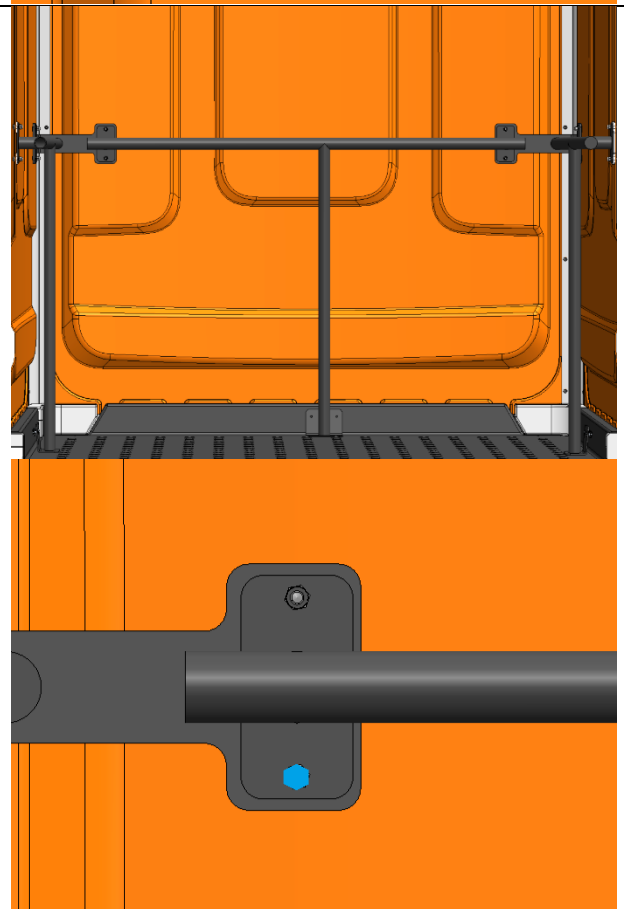
Make sure the notch is facing toward the door. Drill the first hole and fasten it with a screw, nut, and washer without fully tightening. Repeat on the other side.



Position the rear handlebar and, after making sure it is correctly aligned, drill the first two holes at the top and fasten it with screw, nut, and washer without fully tightening.



Make sure that the position of all the handlebars is correct. Complete the installation with the remaining holes, screws, and nuts, and tighten everything in place.



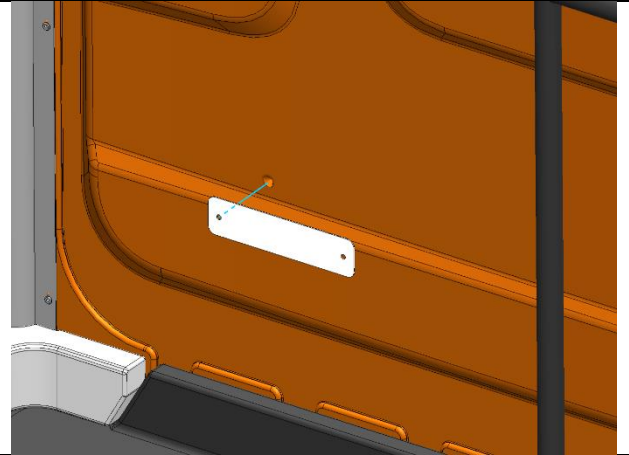
Drill the holes at the base of all three handlebars and insert the rivets.



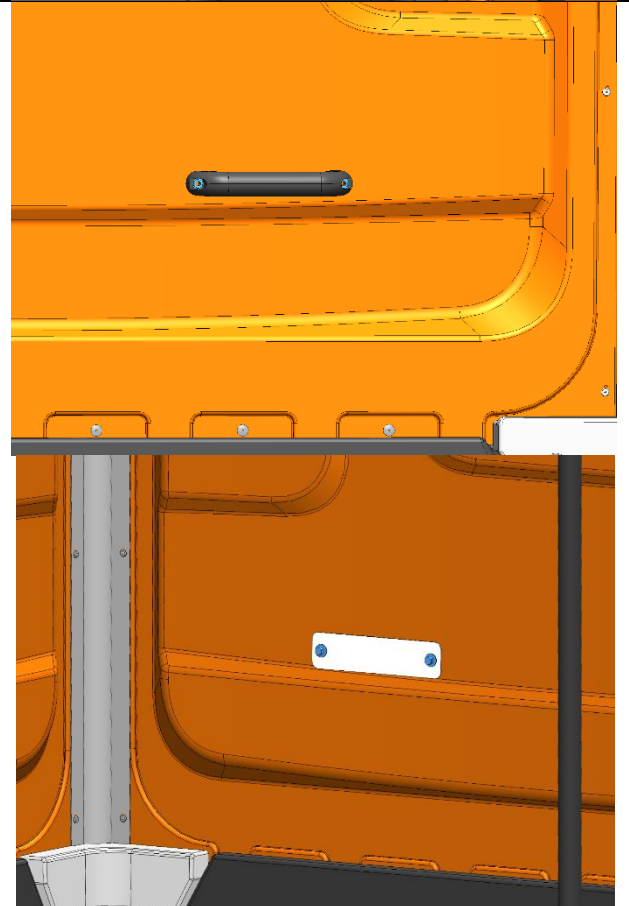
1.2.3.3. Lifting Handles

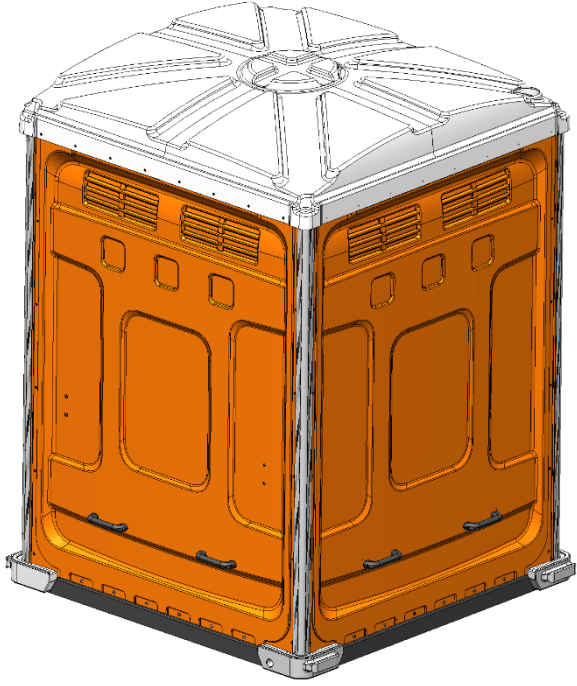
No. 1 OPERATOR (while drilling, the second operator can take care of assembling the door accessories described in paragraph 1.2.3.1 DOOR ACCESSORIES).

Drill holes by positioning the reinforcement plate at the first marking from the corner and using it as a template for drilling.



No. 2 OPERATORS:
For handle installation, insert the self-locking nut from the outside and hold it in position while a second operator inserts a hex head screw and washer.



<p>Repeat on all three sides.</p>	
<p>Fasten the 4 coat hooks with one rivet each in the position deemed most appropriate, ensuring that their height does not exceed 140 cm.</p>	

Please note the following:

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