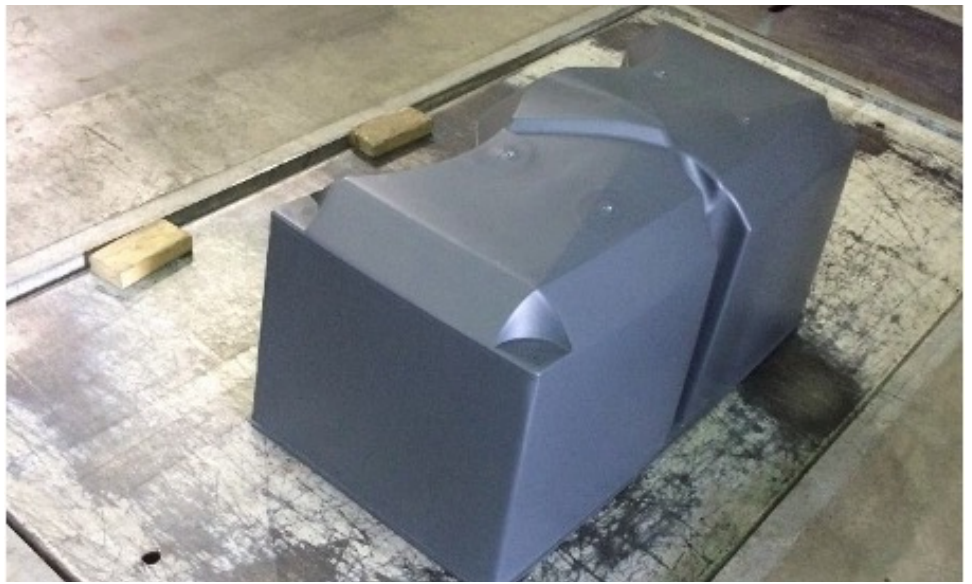


Armal®

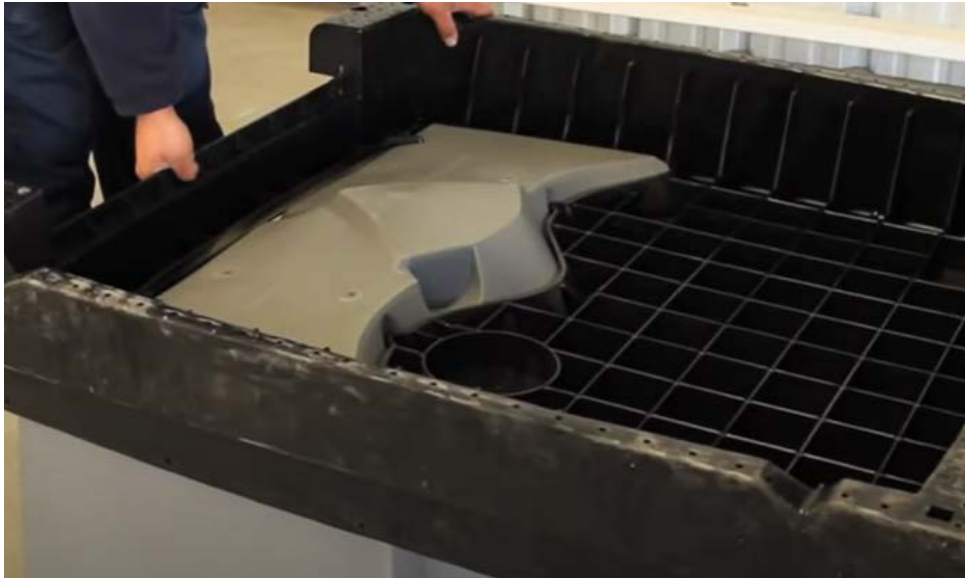


WAVE ASSEMBLY INSTRUCTIONS

Turn the waste tank upside-down



Position base on top of waste tank

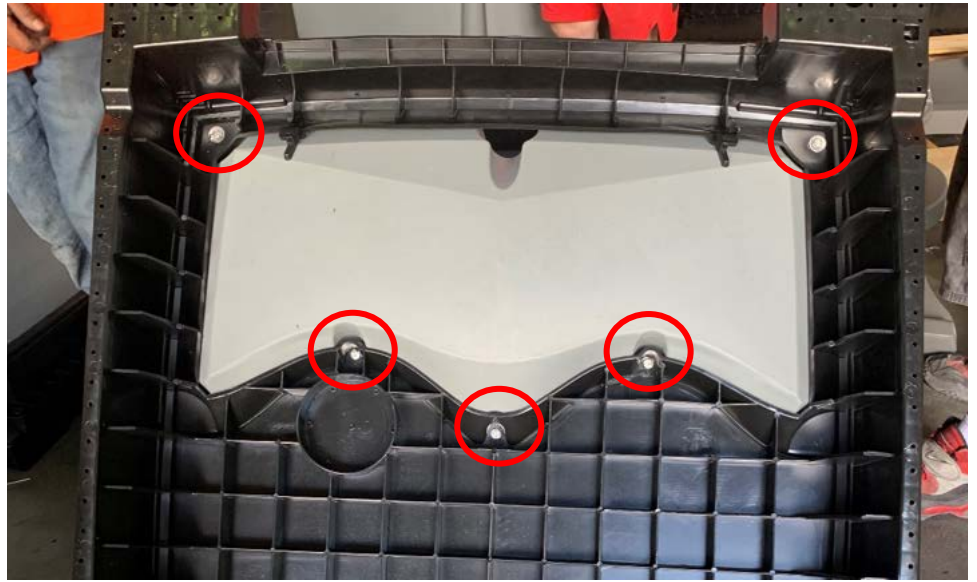


Using the 5 tanks screws secure the tank to base



THE LOCATION OF THE 5 TANK SCREWS IS CIRCLED IN RED

Be extremely careful to over tighten screws as you could puncture tank.



TANK COVER & SEAT/LID INSTALLATION



POSITION TANK LID ON TOP OF WASTE TANK



POSITION TANK LID, SECURE WITH 3 RIVETS ON FRONT & 3 RIVETS ON BACK.



ALIGN SEAT & LID WITH TANK COVER HOOKS (CIRCLED IN RED)



INSERT METAL ROD



Using the needle nose plier, install (2) c-clamps at each end of metal rod



SKID INSERTS

Note: to better secure skid insert you can use clear Superflex silicon adhesive sealant.



A skid insert should be installed at every corner of the base



**USE A RUBER
MALLETT TO
SECURE SKID
INSERTS**



**SET BACK
PANEL**



**MAKE SURE
THE PANEL IS
SET PROPERLY**



**RIVET THE
CENTER OF
PANEL, RIVET
THE PANEL TO
THE BASE**



**PLACE THE 2ND
PANEL**



**MAKE SURE
CORNERS ARE
SNUG AND
OVERLAP**



**WHILE MAKING SURE
CORNERS STAY
SNUG, PLACE A RIVET
PANEL TO THE
BOTTOM CENTER OF
BASE**



**INSERT RIVET AT
CENTER OF CORNER**



**RIVET THE CORNER AT
BOTTOM**



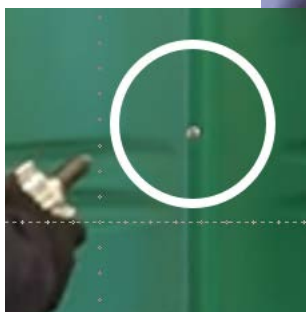
3RD PANEL



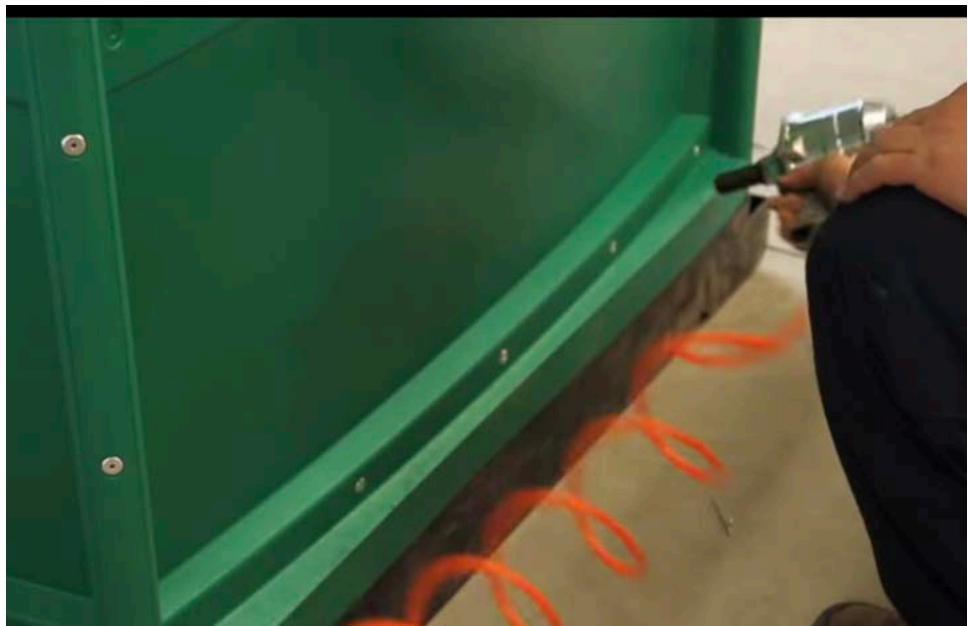
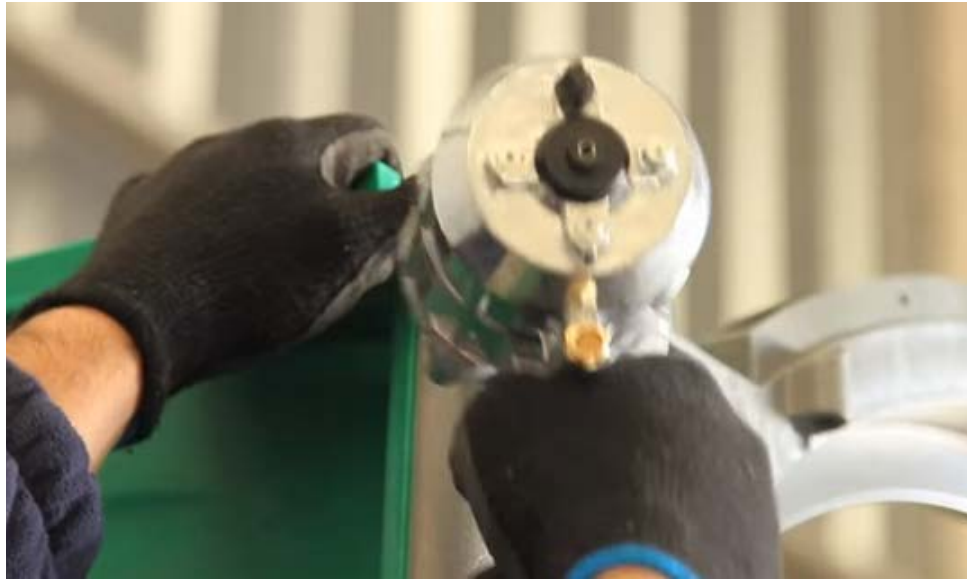
**WHILE MAKING SURE
CORNERS STAY
SNUG, PLACE A RIVET
PANEL TO THE
BOTTOM CENTER OF
BASE**



**INSERT RIVET AT
CENTER OF CORNER**



Install the rivets we skipped over earlier.



Drill 3 holes on the back panel, a guide is there to assist you.



After you drill the three holes, insert three rivets.



DO NOT DRILL A FRONT HOLE ON EITHER SIDE PANEL



**PLACE URINAL
TUBE INSIDE
HOLE IN TANK**



**DRILL HOLE
THROUGH PANEL.**



**RIVET URINAL
TUBE FROM
OUTSIDE**



**SLIDE URINAL
OVER TUBE**



**DRILL HOLES TO
SECURE URINAL
TO PANEL,
RIVET FROM
OUTSIDE.**



**DO NOT DRILL
HOLE HERE**



**USING THE TOILET
PAPER HOLDER AS A
GUIDE, MARK THE
PANEL WITH DRILL BIT,
OR SCREWDRIVER**



DRILL FOUR HOLES



**FROM THE OUTSIDE
RIVET THE TOILET
PAPER HOLDER**



INSERT TOILET PAPER ROD



INSTALL ROOF





**INSERT VENT
TUBE THROUGH
ROOF, THEN
POSITION
INSIDE TANK**



**DRILL ROOF &
VENT TUBE**



RIVET.



**DOOR
INSTALLATION**

**INSERT BOTTOM
PIN ON FRAME &
ALIGN DOOR**



INSERT TOP PIN



**USE DOOR HINGE
AS A GUIDE TO
DRILL RIVET
HOLES**



DRILL HOLES



RIVET

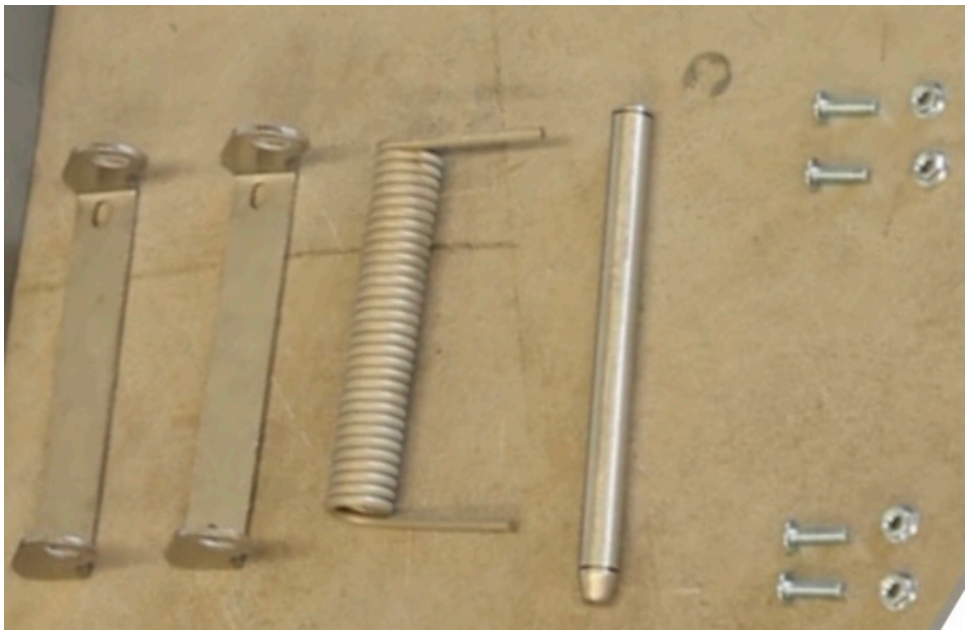


**USE TOP BRACKET
AS GUIDE TO DRILL
FOR RIVET
INSTALLATION**



RIVET







**FASTEN C-CLAMP
ON CENTER PIN**



**TWIST SPRING
INWARD. INSTALL C-
CLAMP AT BOTTOM
OF PIN.**



**USE SPRING
COVER AS GUIDE
TO DRILL**



DRILL



RIVET

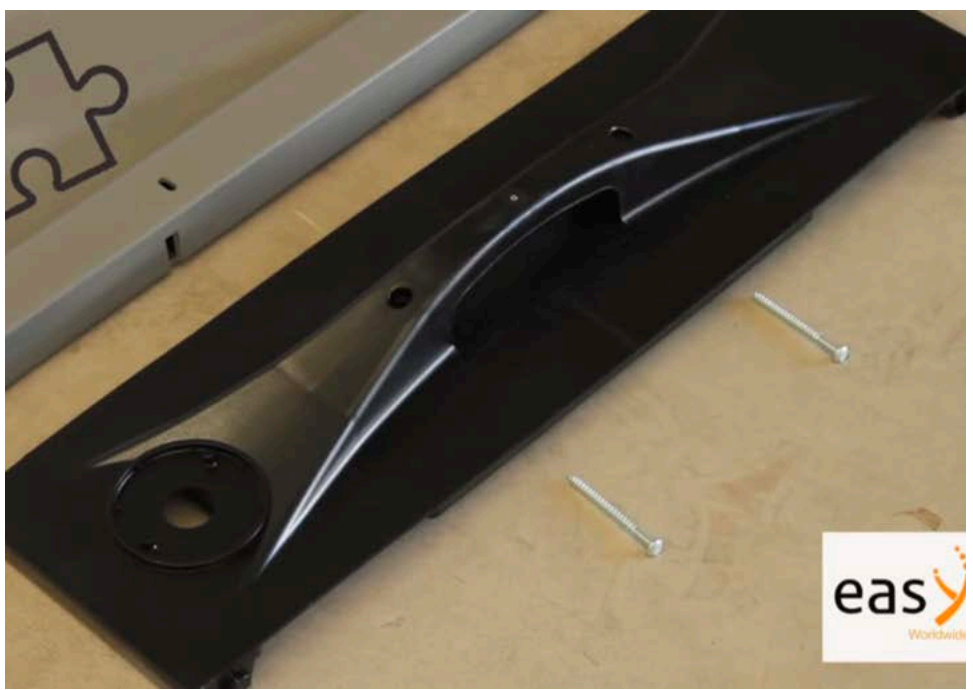




THE DOOR CATCH MECHANISM IS ADJUSTABLE WITH A SCREW DRIVER.

Metal Bracket Assembly





DOOR LOCK ASSEMBLY

